



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7304

Job Sheet 176167



Part No: 647.7304

Job Qty: 1 ea

Part Name: EC135 T2/P2 Cable Cutters System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/21/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: 647.7300 REV.D IPP REV:A 16.04.27 NEW ISSUE DD VERF:JLM IPP REV:B 16.11.15 dwg rev.c DD
VERF:JLM IPP REV:C 17.12.07 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/21/18	5/21/18	0.00	0.00	Start Up Stores/Pkg-1		APR 26 2018
110	Packaging	1 pcs	5/21/18	5/21/18	0.00	0.00	Packaging1-1		MAY 25 2018
120	QC	1 pcs	5/21/18	5/21/18	0.00	0.00	QC4		JRB Smb
125	DC	1 pcs	5/21/18	5/21/18	0.00	0.00	DC		JRB Smb
130	Packaging	1 pcs	5/21/18	5/21/18	0.00	0.00	Packaging3-1		JRB Smb
140	QC21-FG	1 Ea	5/21/18	5/21/18	0.00	0.00	QC21		JRB Smb

Part Op 125 - Photocopy bluefile & type labels per PPP 647.7304
Descriptions: 130 - Identify and pack for shipping as per PPP 647.7304

DAS
21
9-80

MAY 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2600-LW	Washer, Camlock Retaining	2 Ea (2 ea)	90-Start up Operation	
26R16-1	Camloc Receptacle	2 Ea (2 ea)	90-Start up Operation	
26S8-11	Camloc Stud	2 Ea (2 ea)	90-Start up Operation	
647.7501	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
647.1601	Wiper Deflector Aft	1 Ea (1 ea)	90-Start up Operation	
647.1610	Wiper Deflector Fwd	1 Ea (1 ea)	90-Start up Operation	
MS21042L08	Nut	10 Ea (10 ea)	90-Start up Operation	
647.1913	Tee	1 Ea (1 ea)	90-Start up Operation	
647.1915	Support Angle	1 Ea (1 ea)	90-Start up Operation	
647.1814	Gusset LH	1 Ea (1 ea)	90-Start up Operation	
647.1815	Gusset RH	1 Ea (1 ea)	90-Start up Operation	
647.7702	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	
647.7701	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	
647.1818	Nose Door Spacer	1 Ea (1 ea)	90-Start up Operation	
647.1810	Nose Door Doubler	1 Ea (1 ea)	90-Start up Operation	
647.0112	Strut Bracket	4 Ea (4 ea)	90-Start up Operation	
647.7910	Angle Bracket	2 Ea (2 ea)	90-Start up Operation	
647.7911	Bracket	2 Ea (2 ea)	90-Start up Operation	
647.7912	Clip	4 Ea (4 ea)	90-Start up Operation	
647.7913	Doubler	2 Ea (2 ea)	90-Start up Operation	
647.7914	Bracket	1 Ea (1 ea)	90-Start up Operation	

Plex 4/18/18 10:29 AM Dart.Gagnon.Michelle



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Container No: S074342



Part: 647.7304

Job No: 176167

Serial No/Batch: S074342

Revision: D

Inspector:

Date: 05/25/18

27

647.7915	Bracket	1 Ea (1 ea)	90-Start up Operation
647.7916	Bracket	2 Ea (2 ea)	90-Start up Operation
647.7917	Bracket	1 Ea (1 ea)	90-Start up Operation
647.7918	Bracket	1 Ea (1 ea)	90-Start up Operation
647.7819	Cross Bracket Fwd	1 Ea (1 ea)	90-Start up Operation
647.7821	Eye Bolt Fitting LH	1 Ea (1 ea)	90-Start up Operation
647.7822	Eye Bolt Fitting RH	1 Ea (1 ea)	90-Start up Operation
647.1914	Bracket	1 Ea (1 ea)	90-Start up Operation
647.1602	Doubler Assembly	1 Ea (1 ea)	90-Start up Operation
647.1811	Spacer	2 Ea (2 ea)	90-Start up Operation
647.1812	Shim	13 Ea (13 ea)	90-Start up Operation
601.3011	P-Seal	1.4000 ft (1.4 ea)	90-Start up Operation
647.3201	Grounding Cable Assembly	1 Ea (1 ea)	90-Start up Operation
MS21266-2N	Grommet	1 Ea (1 ea)	90-Start up Operation
AN44-12A	Eyebolt	2 Ea (2 ea)	90-Start up Operation
AN665-34R	Clevis	4 Ea (4 ea)	90-Start up Operation
MS21047-3	Nut Plate	12 Ea (12 ea)	90-Start up Operation
AN3-4A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN3-11A	Bolt	4 Ea (4 ea)	90-Start up Operation
AN4CH6A	Bolt	1 Ea (1 ea)	90-Start up Operation
AN4C7A	Bolt	4 Ea (4 ea)	90-Start up Operation
NAS6603-12	Bolt	4 Ea (4 ea)	90-Start up Operation
NAS6603-16	Bolt	4 Ea (4 ea)	90-Start up Operation
MS21042L3	Nut	35 Ea (35 ea)	90-Start up Operation
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation
AN316C4R	Nut, Jam	4 Ea (4 ea)	90-Start up Operation
647.8510	Insert	20 Ea (20 ea)	90-Start up Operation
647.8511	Insert	4 Ea (4 ea)	90-Start up Operation
647.8512	Insert	2 Ea (2 ea)	90-Start up Operation
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation
MS27039-08-07	Screw	1 Ea (1 ea)	90-Start up Operation
MS27039-08-13	Screw	4 Ea (4 ea)	90-Start up Operation
MS27039-1-07	Screw	3 Ea (3 ea)	90-Start up Operation
MS27039-1-09	Screw	12 Ea (12 ea)	90-Start up Operation
MS27039-1-10	Screw	6 Ea (6 ea)	90-Start up Operation
MS27039-1-12	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-14	Screw	4 Ea (4 ea)	90-Start up Operation
MS27039-1-15	Screw	1 Ea (1 ea)	90-Start up Operation
MS27039-1-16	Screw	4 Ea (4 ea)	90-Start up Operation
MS27039-1-17	Screw (601.1954)	2 Ea (2 ea)	90-Start up Operation
MS24694-S54	Screw	5 Ea (5 ea)	90-Start up Operation
601.2999	Screw	3 Ea (3 ea)	90-Start up Operation
CCR264SS-3-03	Cherry Rivet	24 Ea (24 ea)	90-Start up Operation
CCR274SS-3-03	Rivet	4 Ea (4 ea)	90-Start up Operation
CR3213-4-2	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation
CR3213-4-3	Rivet, Cherry	24 Ea (24 ea)	90-Start up Operation
CR3213-4-4	Rivet, Cherry	16 Ea (16 ea)	90-Start up Operation
CR3213-4-5	Rivet	8 Ea (8 ea)	90-Start up Operation
CR3213-4-6	Rivet	17 Ea (17 ea)	90-Start up Operation
CR3213-5-3	Cherry Rivet	16 Ea (16 ea)	90-Start up Operation
CR3213-5-4	Cherry Rivet	12 Ea (12 ea)	90-Start up Operation
CR3522-4-3	Rivet	8 Ea (8 ea)	90-Start up Operation
CR3522-5-3	Rivet	8 Ea (8 ea)	90-Start up Operation
CR3212-5-6	Cherry Rivet	2 Ea (2 ea)	90-Start up Operation
NAS1149FN832P	Washer	25 Ea (25 ea)	90-Start up Operation
NAS1149F0332P	Washer	89 Ea (89 ea)	90-Start up Operation
NAS1149C0432R	Washer	12 Ea (12 ea)	90-Start up Operation
NAS1149F0532P	Washer	4 Ea (4 ea)	90-Start up Operation
601.2375	Washer 90965A160	3 Ea (3 ea)	90-Start up Operation
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Start up Operation
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation

647.7823	Cross Bracket Aft	1 Ea (1 ea)	90-Start up Operation
647.2114	Upper U Channel	1 Ea (1 ea)	90-Start up Operation
647.1404	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation
MS27039-08-19	Screw	5 Ea (5 ea)	90-Start up Operation
CR3523-4-3	Rivet	4 Ea (4 ea)	90-Start up Operation
CR3523-4-4	Rivet	24 Ea (24 ea)	90-Start up Operation
CR3523-5-3	Rivet	8 Ea (8 ea)	90-Start up Operation
647.1702	Skid Deflector Assembly	2 Ea (2 ea)	90-Start up Operation
LN9025-0820K	Lock Tab Washer	8 pcs (8 ea)	90-Start up Operation
LN9037-08018	Screw	8 pcs (8 ea)	90-Start up Operation
93635A212	Bolt	4 Ea (4 ea)	90-Start up Operation
MS27039-1-18	Screw	2 Ea (2 ea)	90-Start up Operation
601.3902	Eye Bolt	2 Ea (2 ea)	90-Start up Operation

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2600-LW	2	186 SO2753	0
	26R16-1	2	32 SO20852	0
	26S8-11	2	12 SO16905	0
	600.0990	1	22	0
	600.0991	1	21	0
	600.1012	1	24	0 SO26028
	601.2045	1	30 SO19005	0
	601.2375	3	97 FM1708	0
	601.2999	3	48 SO4748	0
	601.3011	1	32 SO26166	0
	601.3902	2 SO26005	21	0
	647.0112	4	86 SO30462	0
	647.1404	1	0 SO6780	0
	647.1601	1	5 SO35742	0
	647.1602	1	9 FM13058221	0
	647.1610	1	10 SO279805	0
	647.1702	2	4 SO47333	0
	647.1810	1	9 FM130388-22	0
	647.1811	2	24	0 FM130388-23
	647.1812	13	144 FM130388-14	0
	647.1814	1	60 FM130388-25	0
	647.1815	1	24 FM130388-26	0
	647.1818	1 FM130388-12	19	0
	647.1913	1	7 F92227	0
	647.1914	1	1	0
	647.1915	1	16 F114127	0
	647.2114	1	17 SO40312	0
	647.3201	1	6 SO23877	0
	647.7501	1	1 SO57596	0
	647.7701	2	10 SO35528	0
	647.7702	2	9 SO46402	0
	647.7819	1	9 SO28020	0
	647.7821	1 E130388	20 FM130388	0
	647.7822	1	16 SO3905	0
	647.7823	1	6	0 SO24323
	647.7910	2	18	0 SO26032
	647.7911	2	14	0 SO1405
	647.7912	4	13 F157794x1	0 SO41965x3
	647.7913	2	10	0 SO28164
	647.7914	1	14	0 SO165276
	647.7915	1	12	0 FM130388-1
	647.7916	2	13 FM130388-033	0
	647.7917	1	7 P0131352	0
	647.7918	1	13 F119650	0
	647.8510	20	28 SO30909	0
	647.8511	4	6 SO26165	0
	647.8512	2	15 SO26385	0
	93635A212	4	44	0 SO21320
	AN3-11A	4	229	0 SO27121
	AN3-4A	2	496	0 SO19388
	AN316C4R	4	44 SO19359x1	0 SO256384x3
	AN44-12A	2	11	0 SO244839
	AN4C7A	4	89	0 SO27596

AN4CH6A	1	123505	25	0
AN665-34R	4	5041157	38	0
CCR264SS-3-03	24	5041157	152	0
CCR274SS-3-03	4	123785-0	41	0
CR3212-5-6 06	2	123785-3	100	0
CR3213-4-2	4	5041157	215	0
CR3213-4-3 03	24	5027731	492	0
CR3213-4-4 5038755x3	16	5041368	60421	0
CR3213-4-5 05	8		172	0
CR3213-4-6	17		280	0
CR3213-5-0 3	16		180	0
CR3213-5-4	12		67	0
CR3522-4-3	8		53	0
CR3522-5-3	8		13	0
CR3523-4-3	4		14	0
CR3523-4-4	24	5038755x3	121	0
CR3523-5-3	8		96	0
LN9025-0820K	8		20	0
LN9037-08018	8		58	0
MS21042L08	10		2,691	0
MS21042L3 5063391628	35	5006903	2,369	0
MS21042L4	4		3,193	0
MS21042L5	4		988	0
MS21047-3	12		406	0
MS21266-2N	1		22	0
MS24694-S54	5		115	0
MS27039-08-07	1		264	0
MS27039-08-13	4		415	0
MS27039-08-19	5		1,919	0
MS27039-1-07	3		96	0
MS27039-1-09	12		204	0
MS27039-1-10	6		269	0
MS27039-1-12	2		343	0
MS27039-1-14	4		483	0
MS27039-1-15	1		384	0
MS27039-1-16	4		588	0
MS27039-1-17	2		83	0
MS27039-1-18	2		1,343	0
NAS1149C0432R	12		2,629	0
NAS1149F0332P	89		3,047	0
NAS1149F0532P	4		654	0
NAS1149FN832P	25		3,306	0
NAS6603-12	4		79	0
NAS6603-16	4		24	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 10:29 AM Dart.Gagnon.Michelle

649.1914 5070833



Dart Aerospace Ltd.
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K6A 1K7
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Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002840	S065832	2600-LW	Washer, Camlock Retaining	S027513	ST580	2
002840	S065831	26R16-1	Camloc Receptacle	S022852	ST579	2
002840	S065823	26S8-11	Camloc Stud	S016905	ST579	2
002840	S065833	600.0990	Magnabond 6398 Part A Size 112 ml	S055889	PKG	1
002840	S065834	600.0991	Magnabond 6398 Part B Size 112 ml	S055890	PKG	1
002840	S065820	600.1012	Sealant PR1425B2 (#654 sem)	S056028	CCK017	1
002840	S019005	601.2045	RTV (LOCTITE 598)		CCK095	1
002840	F91708	601.2375	Washer 90965A160		CCK096	3
002840	S065817	601.2999	Screw	S049458	CCK097	3
002840	S065816	601.3902	Eye Bolt	S026005	CCK100	2
002840	S065814	647.0112	Strut Bracket	S050462	CCK106	4
002840	S065813	647.1601	Wiper Deflector Aft	S035742	CCK091	1
002840	S065812	647.1602	Doubler Assembly	FM130388-21	CCK107	1
002840	S065811	647.1610	Wiper Deflector Fwd	S029805	CCK091	1
002840	S065810	647.1702	Skid Deflector Assembly	S047333	CCK033	2
002840	S065809	647.1810	Nose Door Doubler	FM130388-22	CCK108	1
002840	S065807	647.1811	Spacer	FM130388-23	CCK108	2
002840	S065804	647.1812	Shim	FM130388-14	CCK107	13
002840	S065800	647.1814	Gusset LH	FM130388-25	CCK108	1
002840	S065798	647.1815	Gusset RH	FM130388-26	CCK108	1
002840	S065793	647.1818	Nose Door Spacer	FM130388-17	CCK110	1
002840	S065790	647.1913	Tee	F92229	CCK093	1
002840	S065789	647.1915	Support Angle	F114127	CCK093	1
002840	S065788	647.2114	Upper U Channel	S040312	CCK001	1
002840	S065787	647.3201	Grounding Cable Assembly	S022877	CCK111	1
002840	S057596	647.7501	Lower Cutter Assembly	S057592	CCK001	1
002840	S065786	647.7701	Strut Assembly	S035528	CCK114	2
002840	S065785	647.7702	Strut Assembly	S046402	CCK076	2
002840	S065783	647.7819	Cross Bracket Fwd	S028020	CCK115	1
002840	F130388	647.7821	Eye Bolt Fitting LH		CCK115	1
002840	S065781	647.7822	Eye Bolt Fitting RH	S035905	CCK115	1
002840	S065780	647.7823	Cross Bracket Aft	S024323	CCK066	1
002840	S065779	647.7910	Angle Bracket	S026032	CCK115	2
002840	S065778	647.7911	Bracket	S041405	CCK115	2
002840	F157794	647.7912	Clip		CCK115	1
002840	S065777	647.7912	Clip	S041965	CCK115	3
002840	S065776	647.7913	Doubler	S026968	CCK115	2
002840	S065769	647.7914	Bracket	F165270	CCK115	1
002840	S065768	647.7915	Bracket	FM130388-1	CCK116	1
002840	S065767	647.7916	Bracket	FM130388-33	CCK116	2
002840	S065766	647.7917	Bracket	F131356	CCK116	1
002840	S065765	647.7918	Bracket	F119630	CCK116	1
002840	S065764	647.8510	Insert	S030909	CCK116	20
002840	S065762	647.8511	Insert	S026165	CCK116	4
002840	S065761	647.8512	Insert	S026305	CCK116	2
002840	S065757	93635A212	Bolt	S021320	ST588	4
002840	S065756	AN3-11A	Bolt	S027721	ST349	4
002840	S065755	AN3-4A	Bolt	S019388	ST350	2
002840	S019359	AN316C4R	Nut, Jam		ST331	1

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002840	S065753	AN316C4R	Nut, Jam	S056384	ST331	3
002840	S065747	AN44-12A	Eyebolt	S024839	ST339	2
002840	S065746	AN4C7A	Bolt	S027516	ST345	4
002840	S065745	AN4CH6A	Bolt	F123525	ST345	1
002840	S065744	AN665-34R	Clevis	S041157	ST330	4
002840	S065743	CCR264SS-3-03	Cherry Rivet	S019420	ST321	24
002840	S065742	CCR274SS-3-03	Rivet	F123785-0	ST321	4
002840	S065740	CR3212-5-06	Rivet	F123785-3	ST320	2
002840	S065736	CR3213-4-03	Rivet	S027731	ST319	24
002840	S065734	CR3213-4-05	Rivet	S019315	ST319	8
002840	S065737	CR3213-4-2	Cherry Rivet	S019424	ST320	4
002840	S065735	CR3213-4-4	Rivet, Cherry	S019368	ST319	16
002840	S065732	CR3213-4-6	Rivet	S019369	ST319	17
002840	S065738	CR3213-5-03	Cherry Rivet	FM138207-1	ST319	16
002840	S065718	CR3213-5-4	Cherry Rivet	S038754	ST319	12
002840	S065717	CR3522-4-3	Rivet	FM137597-4	ST318	8
002840	S065716	CR3522-5-3	Rivet	FM136199-3	ST318	8
002840	S065715	CR3523-4-3	Rivet	FM129764	ST317	4
002840	S019382	CR3523-4-4	Rivet		ST317	21
002840	S065713	CR3523-4-4	Rivet	S038755	ST317	3
002840	S065710	CR3523-5-3	Rivet	S049827	ST317	8
002840	S065709	LN9025-0820K	Lock Tab Washer	S039032	ST564	8
002840	S034055	LN9037-08018	Screw		ST564	8
002840	S065703	MS21042L08	Nut	S056466	ST303	10
002840	S005391	MS21042L3	Nut	S003731	ST303	28
002840	S065699	MS21042L3	Nut	S006903	ST303	7
002840	S065698	MS21042L4	Nut	S054118	ST303	4
002840	S065697	MS21042L5	Nut	S041167	ST303	4
002840	S065696	MS21047-3	Nut Plate	S020620	ST301	12
002840	S065695	MS21266-2N	Grommet	F123900	ST294	1
002840	S065694	MS24694-S54	Screw	S024480	ST284	5
002840	S065693	MS27039-08-07	Screw	S044221	ST278	1
002840	S065692	MS27039-08-13	Screw	S019320-1	ST278	4
002840	S065691	MS27039-08-19	Screw	S044235	ST277	5
002840	S065675	MS27039-1-07	Screw	S040536	ST281	3
002840	S065674	MS27039-1-09	Screw	S017101	ST280	12
002840	S065673	MS27039-1-10	Screw	S005145	ST280	6
002840	S065671	MS27039-1-12	Screw	S049832	ST280	2
002840	S065670	MS27039-1-14	Screw	F124326-4	ST280	4
002840	S065669	MS27039-1-15	Screw	S003923	ST280	1
002840	S065668	MS27039-1-16	Screw	S027545	ST280	4
002840	S065667	MS27039-1-17	Screw (601.1954)	FM127831-4	ST280	2
002840	S065666	MS27039-1-18	Screw	F124326	OVER006	2
002840	S065665	NAS1149C0432R	Washer	S025742	ST266	12
002840	S065664	NAS1149F0332P	Washer	S057525	ST262	89
002840	S065659	NAS1149F0532P	Washer	F18057-4-1	GA-Alain	4
002840	S065657	NAS1149FN832P	Washer	S020604	ST263	25
002840	S065656	NAS6603-12	Bolt	S007044	ST552	4
002840	S065655	NAS6603-16	Bolt	FM133523	ST552	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

647 1404
647 1904

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REFERENCE ONLY

REVIEWS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR4		NUC
HJC	MINI RELEASE	01/13/99	P. BRAVO
A	INCORPORATED ECHS 07938, 03000, 03044, 03066	02/14/11	P. BRAVO
B	INCORPORATED ECH 50325	03/09/16	P. BRAVO
C	INCORPORATED ECH 05550, 05465	11/01/16	P. BRAVO
D	INCORPORATED ECH 05682	11/27/17	P. BRAVO

	4	4	88	601.3126	WASHER	NAS1149F053ZP		A/R	A/R	A/R	36	601.3011	P-SEAL		
12	12	8	87	601.3663	WASHER	NAS1149C0432R					35	647.3201	GROUNDING CABLE ASSY		△
89	89	86	86	601.1607	WASHER	NAS1149F033ZP		1	1	1	36				
25	25	14	85	601.2764	WASHER	NAS1149F083ZP					4	34	647.2511	NUT	
1	2	2	84	601.3136	CHERRY RIVET	CR3212-5-6					4	33	647.2510	SLEEVE	
4	8	8	83	601.3215	CHERRY RIVET	CR3222-5-3		13	13	13	32	647.1812	SHIM		
4	8	8	82	601.3216	CHERRY RIVET	CR3522-4-3		2	2	2	31	647.1811	SPACER		
6	12	12	81	601.2481	CHERRY RIVET	CR3213-5-4		1	1	1	30	647.1602	DOUBLER ASSY		
12	16	16	80	601.2020	CHERRY RIVET	CR3213-5-3		1	1	1	29	647.1914	BRACKET		
14	17	17	79	601.2991	CHERRY RIVET	CR3213-4-6		1	1	1	28	647.7822	EYE BOLT FITTING RH		
4	8	8	78	601.1183	CHERRY RIVET	CR3213-4-5		1	1	1	27	647.7821	EYE BOLT FITTING LH		
12	16	16	77	601.1915	CHERRY RIVET	CR3213-4-4					1	26	647.7818	MOUNTING CHANNEL	
12	24	24	76	601.0790	CHERRY RIVET	CR3213-4-3					1	25	647.7820	CROSS BRACKET AFT	
2	4	4	75	601.1604	CHERRY RIVET	CR3213-4-2		1	1	1	24	647.7819	CROSS BRACKET FWD		
4	4	4	74	601.1983	NUTPLATE RIVET	CCR2745S-3-03		1	1	1	23	647.7918	BRACKET		
24	24	24	73	601.2207	NUTPLATE RIVET	CCR2645S-3-03		1	1	1	22	647.7917	BRACKET		
3	3	3	72	601.2999	SCREW			2	2	2	21	647.7916	BRACKET		
5	5	5	71	601.2829	SCREW	MS2469455A		1	1	1	20	647.7915	BRACKET		
2	2	2	70	601.1954	SCREW	MS27039-1-17		1	1	1	19	647.7914	BRACKET		
4	4	4	69	601.2637	SCREW	MS27039-1-16		2	2	2	18	647.7913	DOUBLER		
1	1	1	68	601.3012	SCREW	MS27039-1-15		4	4	4	17	647.7912	CLIP		
4	4	4	67	601.1622	SCREW	MS27039-1-14		2	2	2	16	647.7911	BRACKET		
2	2	2	66	601.1953	SCREW	MS27039-1-12		2	2	2	15	647.7910	ANGLE BRACKET		
6	6	6	65	601.1365	SCREW	MS27039-1-10		4	4	4	14	647.0112	STRUT BRACKET		
7	12	12	64	601.3069	SCREW	MS27039-1-09		1	1	1	13	647.1810	NOSE DOOR DOUBLER		
3	3	3	63	601.2198	SCREW	MS27039-1-07		1	1	1	12	647.1818	NOSE DOOR SPACER		
			62	601.3137	SCREW	MS27039-0816		2	2	2	11	647.7701	STRUT ASSY		
4	4	4	61	601.2988	SCREW	MS27039-0813		2	2	2	10	647.7702	STRUT ASSY		
1	1	1	60	601.2525	SCREW	MS27039-0807		1	1	1	9	647.1815	GUSSET, RH		
4	4	4	59	601.3127	LOCKNUT	MS21042L5		1	1	1	8	647.1814	GUSSET, LH		
2	2	2	58	647.8512	INSERT			1	1	1	7	647.1915	SUPPORT ANGLE		
4	4	4	57	647.8511	INSERT			1	1	1	6	647.1913	TEE		
20	20	18	56	647.8510	INSERT			1	1	1	5	647.1610	WIPER DEFLECTOR, FWD		
4	4	4	55												

REFERENCE ONLY

QTY		PARTS LIST			
NEXT ASSY (\$)		ORIGINAL DATE 8/20/11 DRAWN BY A. QUINN CHECKED BY J. KROGER DESIGNED BY D. BARBER DRAWING APPROVAL J. BARNETT J. L. HARRIS CONTRACT NO.		 3030 ENTERPRISE CT. SUITE A VISTA, CA 92081 (760)-724-5300 AEROSPACE APICAL INDUSTRIES, INC. (800) DART AEROSPACE	
		EC135 CABLE CUTTERS KIT			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 FRACTIONAL .015 3 FRACTIONAL .010 2 AND .5 .005 2 AND .125 .005		SET CAGE CODE DWG. NO. REV. B 07MZE 647.7300 1 SCALE NONE 1 SHEET 1 OF 8			